



## Status of PIP-II HB650 cavities production

*Monday 22 September 2025 14:30 (3 hours)*

STFC is responsible for delivering 20 high-beta 650 MHz cavities for the PIP-II project, with industry partners now producing series cavities. Both pre-series cavities have set world records in performance and cleanliness, meeting the project's stringent requirement for field emission-free operation, accelerating gradient, and Quality factor. Achieving this milestone required an industrialization of advanced processing techniques, including cold electropolishing and nitrogen doping, and a major effort to optimize cleanroom operations at the vendor's facility.

We will present the journey from prototyping to industrial production, highlighting the technology transfer, cleanroom upgrades, and QA/QC procedures that enabled these record-breaking results. Early performance data from the first series cavities will also be shared, demonstrating progress toward full-scale production.

### I have read and accept the Privacy Policy Statement

Yes

### Footnotes

### Funding Agency

**Author:** SHABALINA, Anna (Science and Technology Facilities Council)

**Co-authors:** WHEELHOUSE, Alan (Daresbury Laboratory); BLACKETT-MAY, Andrew (ASTeC, STFC Daresbury Laboratory); SMITH, Paul (Daresbury Laboratory); MCINTOSH, Peter (Science and Technology Facilities Council)

**Presenter:** SHABALINA, Anna (Science and Technology Facilities Council)

**Session Classification:** Monday Poster Session

**Track Classification:** MC3: Cavities